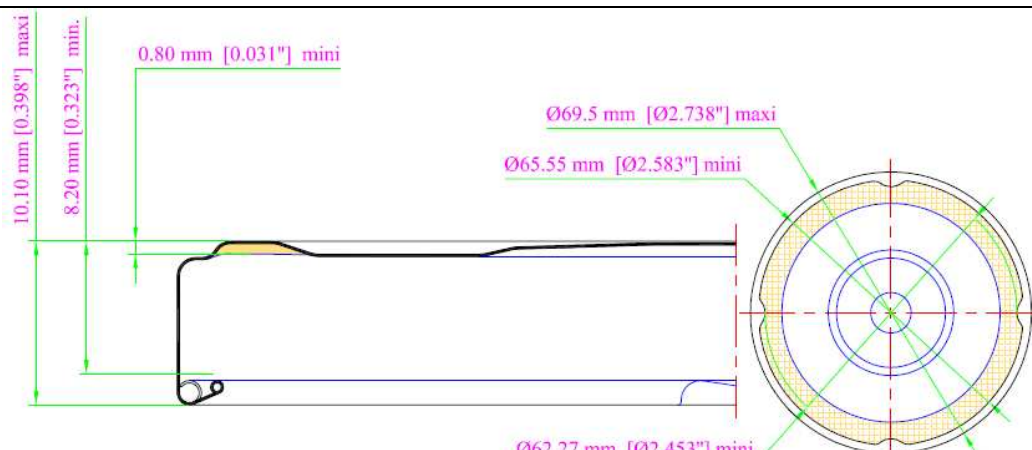


FICHE TECHNIQUE
TECHNICAL DATA
FICHA TECNICA

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DEFINITION	ET 66 RSB cap for vacuum sealing on threaded ring with the following designation: GME 20-06 (GPI 2030)																								
PROFILED PANEL	Regular Twist off with Step and safety Button / RSB																								
SIZES	Please refer to drawing ET 66 RSB at the bottom of the page.																								
METAL	<u>Category</u> : tin steel <u>Thickness</u> : 0.16 mm <u>Tinning</u> : 2.8/2.8 g/m² All the metal characteristics comply to the European standard EN 10202 .																								
COMPOUND	Various type of white pigmented PVC based plastisol compounds are provided depending on the post capping conditions. All our compounds are phthalate free and approved for food contact. Type 1 Regular Compound- required for general use, filling and/or pasteurizing below 100 °C. Type 2 Retort Compound -required for products needing post capping treatments at temperatures above 100 °C to 132 °C (retort, sterilization, autoclave). Special conditions Type 3 compounds for small capacity jars with a high percentage of oil in the product. Must be reviewed with our customer technical service.																								
INTERIOR PROTECTION	<u>For non aggressive products</u> : 1 layer of white organosol lacquer BPA NI. <u>For aggressive products</u> : 1 layer of latching lacquer BPA NI + 1 layer of white organosol lacquer BPA NI (BBF). <u>Sulfurous products</u> : same protection as that of aggressive products with a total compound lining of the cap interior (full compound).																								
PROTECTION AND EXTERIOR DECORATION	Neutral lacquer, gold or white + finish neutral lacquer. Customizable printing according to the customer's specification (please contact us in this latter case).																								
DECLARATION OF CONFORMANCE	We declare that all the caps we commercialise are designed for food contact. All materials used for production are compliant with the French, European and US legislations (FDA).																								
PACKAGING	Average weight of a cap: 9,09 g Gross average weight of a carton: 12,4 kg Number of caps/carton : 1250 (in plastic bags) <table><tr><th>Number of cartons / pallet</th><th>Number of caps / pallet</th><th>Gross average weight</th><th>Pallet size</th></tr><tr><td>36 (North America packaging)</td><td>45000</td><td>1042 Lbs.</td><td>48" x 48"</td></tr><tr><td>30</td><td>37500</td><td>398 Kg</td><td>800 x 1 200 x 2 220 mm</td></tr><tr><td>24</td><td>30000</td><td>323,6 Kg</td><td>800 x 1 200 x 1 800 mm</td></tr><tr><td>18</td><td>22500</td><td>249,2 Kg</td><td>800 x 1200 x 1 385 mm</td></tr><tr><td>Box</td><td>Not used</td><td>Not used</td><td>740 x 1 140 mm</td></tr></table> (weights are given with ± 10%)	Number of cartons / pallet	Number of caps / pallet	Gross average weight	Pallet size	36 (North America packaging)	45000	1042 Lbs.	48" x 48"	30	37500	398 Kg	800 x 1 200 x 2 220 mm	24	30000	323,6 Kg	800 x 1 200 x 1 800 mm	18	22500	249,2 Kg	800 x 1200 x 1 385 mm	Box	Not used	Not used	740 x 1 140 mm
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STORAGE CONDITIONS AND DLUO	Caps cartons have to be stored in places where the temperature ranges from 5°C to 35°C without any sudden variation. The DLUO lasts two years from the manufacturing date mentioned on the carton.																								
USE CONDITIONS	Please refer to Caps user guide of the Massilly group regarding caps and their relevant use.																								
DRAWING																									
ET 66 RSB	<table><tr><th>Min</th><th>Max</th></tr><tr><td colspan="2">Plastisol height</td></tr><tr><td>0.032</td><td>0.053</td></tr><tr><td colspan="2">plug fit</td></tr><tr><td>2.452</td><td>2.465</td></tr><tr><td colspan="2">cap height</td></tr><tr><td>0.368</td><td>0.398</td></tr><tr><td colspan="2">height under lugs « s »</td></tr><tr><td>0.323</td><td>0.350</td></tr></table>	Min	Max	Plastisol height		0.032	0.053	plug fit		2.452	2.465	cap height		0.368	0.398	height under lugs « s »		0.323	0.350						
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CAPSULE EURO TWIST 66
RSB BPA NI v1.0

Codes :